Fire Suppression Systems


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Fireaway LLC
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1.0 FORWARD

This manual is written for those who design, install, and maintain Fireaway LLC Stat-X® aerosol fire suppression systems. It contains design, installation, operation, and maintenance information for these fire suppression systems.

IMPORTANT

Fireaway LLC assumes no responsibility for application of any systems other than those addressed in this manual. The technical data in this manual is limited strictly for information purposes only. Fireaway LLC believes this data to be accurate, but it is published and presented without any guarantee or warranty whatsoever, Fireaway LLC disclaims any liability for any use that may be made of the data and information contained herein by any and all other parties.

Fireaway LLC Stat-X® aerosol fire suppression systems are to be designed, installed, inspected, maintained, and tested by qualified and trained personnel in accordance with the following:

- NFPA 2010 and any other applicable NFPA Standards.
- All instructions, limitations, etc. contained in this manual.
- Storage, handling, and transportation shall be performed by qualified and trained personnel in accordance with DOT requirements.

Questions concerning the information presented in this manual should be addressed to:

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2.0 INTRODUCTION

Fireaway LLC Stat-X® aerosol fire suppression systems are designed for total flooding applications in accordance with established design criteria. Application methods, design criteria, and limitations are contained within this manual. In any situation not specifically covered by this manual, the application and installation of the system must be in accordance with the appropriate and/or applicable standards. All installations must meet the requirements of the local authority having jurisdiction.

Stat-X® fire suppression systems produce a highly effective, technologically advanced fire suppression agent with unique operational and flow characteristics. Since these systems are designed and installed in a manner different than other suppression systems with which the system designer may be familiar, the system designer must become thoroughly familiar with the design criteria contained in this manual in order to properly input design data and parameters. There are a number of limitations, which must be observed in entering parameters if accurate results are to be obtained.

Stat-X® fire suppression systems combine an environmentally safe fire suppression agent, specially developed components, and highly effective detection devices for rapid agent application. The resulting timely suppression of fire reduces property damage and products of combustion to the lowest possible levels. These systems are electrically activated, are extremely compact, and totally eliminate the expensive pressure vessels, nozzles, and distribution piping associated with other fire suppression systems. Stat-X® fire suppression systems offer significant weight and space savings. Generators are strategically placed throughout the hazard area and are designed to discharge in seven to thirty six seconds, depending on the size of the generator.

The agent produced is a Potassium based aerosol with particle sizes primarily in the ≤ 2 micron size. The aerosol has the flow characteristics of a gas and has been determined to be non-toxic to humans when exposed for short periods at recommended design concentrations. (See Appendix B).
3.0 SYSTEM DESCRIPTION

3.1 General

Fireaway LLC Stat-X® systems are used to suppress fires in specific hazards or equipment located in enclosed areas and confined spaces where an electrically non-conductive agent is required and where low weight/space to extinguishing capacity is a factor. The fire-extinguishing agent is an ultra-fine aerosol which will hang in suspension for extended periods of time (up to one hour) providing excellent protection against re-flash, as well as, minimizing clean-up. Stat-X® systems are suitable for use in unoccupied and normally unoccupied areas. In areas where personnel may be present the system must employ a pre-discharge alarm, 30second time delay, and provision for system isolation and manual only activation whenever personnel are in the protected area. They are intended to protect the following:

- Telecommunications Facilities
- Data Processing Facilities
- Process Control Rooms
- Power Plants
- Turbine Enclosures
- Flammable Liquid Storage Areas
- Marine Engine Rooms*
- High Value Mobile Equipment*
- Storage Vaults
- CNC and other High Value Machines

*These applications are not part of the UL Listing under UL Subject 2775 but are covered under other applicable listings (American Bureau of Shipping, Marine and Coast Guard Agency, ECB, and others)

Stat-X® systems are currently listed for the following classes of fire:

- Class A - Surface Fires
- Class B - Flammable Liquids
- Class C - Energized Electrical Equipment with A or B involvement

For hazards beyond the scope described above, the designer must consult with Fireaway LLC and applicable standards on the suitability of the system for the protection of the hazard, the necessary design concentration, and personnel exposure effects from that concentration.

Stat-X® systems are not suitable for the following hazards; or, where the following materials may be present:

- Class A materials that burn with deep-seated characteristics (wood fiber, cotton, etc.)
- Electrical equipment operating at over 40,000 V
- Metal Hydrides, Pyrophoric substances, and Chemical substances that smolder and burn without air
- Metal powders (magnesium, titanium, etc.)
- Environments rated Hazardous (explosive atmospheres).
3.2 Extinguishing Agent

The aerosol produced upon activation of the Fireway LLC Stat-X® system is composed of ultra-fine particles of Potassium salts with secondary inert gases. Potassium salts have long been recognized as one of the most effective fire suppression agents available. It suppresses fire by a combination of chemical and physical mechanisms similar to the Halons without any negative effect on the environment. Because of the aerosol's ultra-fine particle size (≤ 2 micron) there is a dramatic increase in the surface area interaction between the agent and the fire. Potassium based aerosol has been shown in numerous tests to be a highly effective alternative to other extinguishing agents.

Unlike gaseous agents the aerosol does not decompose in the presence of fire nor does it extinguish by oxygen deprivation. Stat-X® is listed under the United States Environmental Agency (EPA) Significant New Alternatives Program (SNAP) for unoccupied and normally unoccupied areas. The aerosol is considered non-toxic to humans when applied in normal design concentrations necessary to extinguish most fires; however, there is a high obscuration factor and certain safety restrictions should be observed when applying and handling the generators. Exposure to the aerosol should be limited and unnecessary exposure to the particulate should be avoided. Exposure to the aerosol is generally of less concern than is exposure to the decomposition products of a fire.

**Toxicity:** Tests conducted by the Institute of Biophysics (Department of Public Health and Medicine Russian Federation) as well as others have shown that the aerosol does not present a health hazard due to limited accidental exposure at normal design concentrations. Exposures under five minutes are normally considered safe. Gas by-products are several times less than that allowable for automobile airbag systems. See Table 3.2.1: Stat-X® Aerosol Physical Properties.

While the components of the aerosol are not considered toxic at normal concentration levels, ingestion of the ultra-fine particulate may cause short-term discomfort and unnecessary exposure should be avoided. Tests have shown no long-term negative effects from exposure to the aerosol. In addition the aerosol has a high obscuration factor as noted above. Stat-X® systems shall only be applied in unoccupiable and normally unoccupied spaces. In normally unoccupied spaces where personnel may be present Stat-X® systems shall only be applied in conjunction with a 30-second time delay and system isolate switch to insure egress of personnel prior to system discharge and manual only activation when personnel are present in the protected volume.

**Corrosivity:** Extensive tests have shown that the aerosol is non-corrosive and non-harmful to a wide variety of materials including structural metals, plastics, electrical components, sophisticated materials used in aviation, film, and magnetic tape. In all cases it has been shown that Stat-X® has no deleterious effect on the operating capability of equipment. Aerosol may cause minor surface discoloration of some metal alloys if not cleaned promptly - but this is a non-progressive event with no effect on functionality.

**Cleanliness:** The ultra-fine aerosol discharge remains in suspension for an extended
period of time and can be easily vented by a fan or air handling system. Minor amounts of aerosol, which may have settled on the floor or other horizontal surfaces, can be easily vacuumed or wiped clean. Settled particulate is minor and is much less than the particulate produced by the decomposition products of the fire.

**Other Safety Considerations:** The aerosol discharged into the hazard area upon activation of the generator is relatively "cool". However, the aerosol stream as it leaves the generator is above 100°C for a very short distance from the outlet of the generator. Maximum temperatures are realized only in the last seconds of discharge.

Each model has a required installation clearance distance specified as its “C-Zone”. Steps must be taken to insure generator placement so that it complies with this installation requirement. The generator housing is approximately 90°C immediately after discharge and care should be taken if handling the post-discharge generator prior to its cooling to ambient temperature. Generators must never be installed to discharge directly on walls or equipment being protected, as this will cause agglomeration.

**Storage:** The Stat-X® aerosol generator is sealed with a non-permeable membrane and has been evaluated for temperature cycling (-40°C to +54°C) and humidity (up to 95% relative humidity). Accelerated aging tests have shown the generator’s charge maintains its viability for 10 years.
### Table 3.2.1: Stat-X® Aerosol Physical Properties

*Average Values @ 100 gram/m³ Concentration*

<table>
<thead>
<tr>
<th></th>
<th>Stat-X® 15 minute *TWA</th>
<th>Automobile-Airbag Emission Standard 20 minute *TWA</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>NO₂</td>
<td>1.08</td>
<td>9.90</td>
<td>20.00</td>
</tr>
<tr>
<td>NO</td>
<td>0.97</td>
<td>50.10</td>
<td>100.00</td>
</tr>
<tr>
<td>NOₓ = NO + NO₂</td>
<td>2.05</td>
<td>60.00</td>
<td>120.00</td>
</tr>
<tr>
<td>CO</td>
<td>84.20</td>
<td>445.00</td>
<td>1,200.00</td>
</tr>
<tr>
<td>CO₂</td>
<td>756.00</td>
<td>40,000.00</td>
<td>40,000.00</td>
</tr>
<tr>
<td>NH₃</td>
<td>58.30</td>
<td>151.50</td>
<td>300.00</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Solid Particulate:</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>K₂CO₃</td>
<td>55.2%</td>
</tr>
<tr>
<td>KHCO₃</td>
<td>8.2%</td>
</tr>
<tr>
<td>KNO₂</td>
<td>7.9%</td>
</tr>
<tr>
<td>K₂O</td>
<td></td>
</tr>
<tr>
<td>Other Potassium Compounds</td>
<td>5.5%</td>
</tr>
<tr>
<td>NH₄HCO₃</td>
<td>23.2%</td>
</tr>
<tr>
<td>Average pH in solution</td>
<td>8.6</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Particle Size Distribution:</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt; 1µm</td>
<td>3%</td>
</tr>
<tr>
<td>&lt; 2µm</td>
<td>76%</td>
</tr>
<tr>
<td>&lt; 5µm</td>
<td>97%</td>
</tr>
<tr>
<td>&gt; 5µm</td>
<td>3%</td>
</tr>
</tbody>
</table>

### Operating and Storage Conditions:

- Humidity: Up to 95% @ +54°C
- Temperature: -40°C to +54°C
- Useful Life: 10 years

* *TWA – Time Weighted Average*
3.3 Component Descriptions

3.3.1 Fireaway LLC Stat-X® Aerosol Generator Assemblies: Each Stat-X® aerosol generator is comprised of an insulated stainless steel housing containing the aerosol forming compound, initiator, insulating medium, and internal elements for oxidation and cooling of the aerosol stream prior to its discharge from the unit. The initiator utilizes a secure two-wire connector for electrical activation and a proprietary thermal detector for thermal activation. Each generator is sealed and utilizes a non-permeable membrane to maintain the internal integrity of the unit even in humid and high temperature environments. The Stat-X® aerosol generators are protected under the following patents: In the USA - 6089326, 5865257, 6116348, 6264772, 5831209, 6042664: In Germany - 19634006, 19636725, 19638626, and 19638628.
Table 3.3.1.2 Stat-X® Aerosol Generators

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Capacity</th>
<th>Diameter</th>
<th>Length</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>15100</td>
<td>30 grams</td>
<td>51 mm</td>
<td>109 mm</td>
<td>0.26 kg</td>
</tr>
<tr>
<td>15110</td>
<td>60 grams</td>
<td>51 mm</td>
<td>130 mm</td>
<td>0.35 kg</td>
</tr>
<tr>
<td>15120</td>
<td>100 grams</td>
<td>76 mm</td>
<td>121 mm</td>
<td>0.9 kg</td>
</tr>
<tr>
<td>15130</td>
<td>250 grams</td>
<td>127 mm</td>
<td>150 mm</td>
<td>2.2 kg</td>
</tr>
<tr>
<td>15140</td>
<td>500 grams</td>
<td>127 mm</td>
<td>180 mm</td>
<td>2.9 kg</td>
</tr>
<tr>
<td>15150</td>
<td>1000 grams</td>
<td>203 mm</td>
<td>170 mm</td>
<td>5.4 kg</td>
</tr>
<tr>
<td>15160</td>
<td>1500 grams</td>
<td>203 mm</td>
<td>203 mm</td>
<td>6.8 kg</td>
</tr>
<tr>
<td>15170</td>
<td>2500 grams</td>
<td>203 mm</td>
<td>267 mm</td>
<td>9.0 kg</td>
</tr>
</tbody>
</table>

3.3.2 Initiation: Electrical. The initiator for the Stat-X® aerosol generator consists of a two-wire connector for electrical actuation. The two-wire connector and initiation mechanism are secure and highly reliable initiating devices. Activation parameters of the initiator are:

- Resistance:  1.4 – 2.0 Ohms
- Minimum Parallel Circuit Firing Current: 0.5A each, for 0.050 Seconds.
- Minimum Series Circuit Firing Current: 1.0A for 0.050 Seconds.
- Specified Maximum Test Current: ≤ 0.025A.
- Specified Maximum Supervisory Current: ≤ 0.005A.
- Operating Voltage: 12 – 24 V DC*.
- See Appendix E for further information on compatible fire alarm control panels.

*The rated operating voltage under the UL Listing is 24 V DC.

3.3.3 Control Panels and Accessories. Fire Alarm Control Panels must be UL/ULC Listed as compatible with the aerosol generators under the UL Listing.

3.3.4 Mounting Hardware and Ancillary Equipment:

3.3.4.1 Generator Mounting Bracket. Stainless steel straps and brackets are used to mount the aerosol generator. Mounting Brackets (P/Ns 18001, 18005, 18010, 18015) are available for the 30 gram through 2500gram generators, depending on the method of attachment.

3.3.4.2 Electric Remote Pull Box. An electric manual pull station listed by UL/ULC as compatible with the Control Panel and acceptable to the authority having jurisdiction may be used to operate the Stat-X® aerosol generator system.

3.3.5.1 Time Delay. A minimum 30-second time delay shall be utilized in areas where
personnel may be present areas to allow occupants of the area to egress prior to system activation. While the agent itself poses no significant health hazard to the occupants, occupants should leave the area before activation of the system to avoid any potential problems associated with obscuration or minor irritation from inhalation of the ultra-fine particulate.

3.3.5.2 System Isolate Switch. A system isolate switch Listed by UL/ULC as compatible with the Control Panel (located outside the protected area) is recommended (unless prohibited by local AHJ) in areas where personnel may be present. **The operation of the system shall be manual only when personnel are present** (unless prohibited by local AHJ). While the system isolate switch is active, the automatic activation of the system is inhibited; but the fire detection and alarm system shall continue to function. The system returns to full automatic control when the switch is reactivated. The operation of the system isolate switch shall electrically isolate and earth each conductor of the wiring to the generators and initiate a visual indicator of status at the Control Station.

3.3.5.3 Horn/Strobe Alarm. A horn/strobe alarm shall be UL/ULC Listed as compatible with the Control Panel and used in conjunction with the Time Delay to provide an audio and visual alert to personnel in the area that a system discharge is imminent and that the protected area must be evacuated.
4.0 SYSTEM DESIGN AND LIMITATIONS (Total Flooding)

4.1 General: System design is based on the applicable requirements of the National Fire Protection Association (NFPA) Standard 2010, the Russian Federation Fire Protection Authority Standard NPB 21-98, manufacturer’s design data, and the authority having jurisdiction.

4.2 Application: The following steps must be taken to design and calculate a Stat-X® system:

- Determine how the area is used and if floor, ceiling, and walls are fire-proof.
- Determine the hazard’s fire classification.
- Determine the appropriate design density based on fire classification.
- Determine the leakage potential of the hazard enclosure.
- Determine the geometrical dimensions of protected area (volume, total area, height). (Protected equipment volume is not deducted from the total volume).
- Determine if any large obstructions exist in the hazard.
- Determine if additional agent will be required to compensate for leakage, or obstructions.

4.2.1 Calculate the total mass of aerosol required to protect the hazard.

The following describes the method for calculating required concentration by hand. It is intended to educate the user on the methodology to determine and enter required system parameters. Actual calculations can be more readily done using the system design calculator supplied with this manual. For Manual Calculation See Appendix D.

The required mass of aerosol required for a specific volume is calculated according to the following formula:

\[ M = K_1 \times K_2 \times K_3 \times V \times q \]

Where:

- \( M \) - is the total mass of aerosol required to protect the hazard.
- \( K_1 \) - is a ratio based on the non-uniformity of aerosol distribution according to the height of the protected enclosure.
- \( K_2 \) - is the ratio based on the calculated leakage rate and leakage distribution for the protected volume.
- \( K_3 \) - is the ratio based on specific parameters for cable tunnels.
- \( V \) - is the total volume of the protected area in cubic meters.
- \( q \) - is the design density of aerosol required to extinguish the hazard class.

Note: Calculated Final Application Density rates must be \( \geq \) those shown in Table 4.2.1.
4.2.2 Calculation of Facility Leakage Rate

Leakage rate is calculated according to the formula:

\[ LR = \frac{\Sigma A_{\text{open}}}{A_{\text{total}}} \]

Where:

- \( LR \) - leakage rate %,
- \( \Sigma A_{\text{open}} \) - sum of the area of unclosed openings, (windows, doors, etc.)
- \( A_{\text{total}} \) - total surface area of the bounding structure, including floor and ceiling.

4.2.3 Determination of Formula Value \( K_1 \)

Formula Value \( K_1 \) is determined according to the height of the protected enclosure as follows:

4.2.3.1 Determination of Formula Value \( K_1 \) when, \( LR \leq 1\% \).

\( K_1 = 1.00 \) when the height of the enclosure \( \leq 3.5 \) meters.
\( K_1 = \text{up to 1.16} \) when the height of the enclosure \( 3.51 - 5.0 \) meters.
\( K_1 = \text{up to 1.26} \) when the height of the enclosure \( 5.1 - 8.0 \) meters.

Limiting Factors:

- \( LP \) not more than 0.04.
- Consult Manufacturer for height of enclosure > 8.0m.

4.2.3.2 Determination of Formula Value \( K_1 \) when \( LR \) is 1\% - 2\%.

\( K_1 = 1.00 \) when the height of the enclosure \( \leq 3.0 \) meters.
\( K_1 = \text{up to 1.16} \) when the height of the enclosure \( 3.1 - 4.5 \) meters.
\( K_1 = \text{up to 1.26} \) when the height of the enclosure \( 4.51 - 6.0 \) meters.

Limiting Factors:

- \( LP \) not more than 0.2.
- Consult Manufacturer for \( LR > 2.0\% \).
- Consult manufacturer for height of enclosure > 6.0m.
4.2.4 Calculation of Formula Value $K_2$.

Formula Value $K_2$ is determined by the relationship between the leaking parameter ($LP$) and the distribution of leakage in the protected enclosure ($LH$) as outlined below. Entry of location and dimensions of unclosed openings into the SYSTEM CALCULATOR included with this manual will automatically generate the correct $K_2$ value into the formula. For Manual Calculation See Appendix E.

4.2.4.2 Calculation of Facility Leakage Parameter

Leakage parameter is calculated according to the formula:

$$LP = \frac{\sum A_{\text{open}}}{V} \text{ m}^{-1}$$

Where:

$LP$ is a value, which characterizes the leakage of the protected enclosure as a ratio of the sum of the area of unclosed openings to the volume of the enclosure.

4.2.4.3 Calculation of Facility Leakage Distribution

Leakage distribution is calculated according to the formula:

$$LH = \frac{A_{\text{upper}}}{\sum A_{\text{open}}} \times 100\%$$

Where:

$LH$ is a value expressed as a ratio of the area of constantly unclosed openings in the upper half of the protected enclosure ($A_{\text{upper}}$) to the sum of the area of constantly unclosed openings.

4.2.5 Calculation of Formula Value $K_3$.

$K_3 = 1.5$ for cable structures.
$K_3 = 1.7$ for cable structures where the longitudinal axis of the cable structure is situated at an angle > 45 degrees to the horizon (vertical, inclined cable collectors, tunnels, passages, and cable wells).
$K_3 = 1.0$ for all other structures.

Protection of cable structures should be limited to volumes ≤ 3000 m$^3$ with a height restriction of ≤ 12 m. $LP$ (leaking parameter) of the structure is not to exceed 0.01 m$^{-1}$. $LP$ is a value, which characterizes the leakage of the protected enclosure as a ratio of the sum of the area of unclosed openings to the volume of the enclosure and is determined as follows:

$$LP = \frac{\sum A_{\text{open}}}{V} \text{ m}^{-1}$$

There may not be any automatic re-closing switches in the circuits of the cable structure being protected.

4.2.6 Calculate the number of aerosol generators required.
The following formula is used to calculate the number of aerosol generators required for the extinguishing system:

\[ N = \frac{M}{m} \]

(When using generators of one size only)

Where:

- \( N \) - the number of generators required. If the value of \( N \) is fractional, it is rounded up to a whole number.
- \( M \) - the total mass of aerosol required.
- \( m \) - the mass charge of the individual aerosol generator

**4.2.6.1 Area Coverage Review.**

Each Stat-X® aerosol generator has been tested and listed with a unique “footprint” for area coverage (See Table 4.2.4 Aerosol Discharge Stream Characteristics). Once the number of aerosol generators required to provide the necessary mass of aerosol has been determined, the area coverage of each unit selected must be evaluated to insure the system falls within listed parameters. If not, additional units shall be provided to insure the final system configuration conforms to the Stat-X® listing.

**4.2.6.2 Excess Pressure, \( \Delta P \) Review.**

In general, very few enclosures are completely tight and excess pressure is not an issue at normal design concentrations. However, in extremely “tight” enclosures (LP=0) an evaluation of the structure should be made and it is recommended that louvered pressure venting be installed if deemed necessary. Venting should be sized to provide an effective open area during discharge that calculates to an LP=0.001. If venting is added, the design calculation must be recalculated including the vent open area to insure proper design density is maintained for the protected volume.

The chart below gives excess pressure \( \Delta P \) information for each size of aerosol generator at LP =0.001 values. For reference a \( \Delta P \) of 3kPa is the threshold for damage to glass area.

**Maximum excess pressure values \( \Delta P \) (kPa) in conditionally sealed enclosure (LP=0.001) at different design densities.**

<table>
<thead>
<tr>
<th>Design Density g/m³</th>
<th>100 250 ΔP, (kPa)</th>
<th>1000 ΔP, (kPa)</th>
<th>500 1500 ΔP, (kPa)</th>
<th>2500 ΔP, (kPa)</th>
</tr>
</thead>
<tbody>
<tr>
<td>50</td>
<td>0.66</td>
<td>0.53</td>
<td>0.21</td>
<td>0.12</td>
</tr>
<tr>
<td>75</td>
<td>0.93</td>
<td>0.89</td>
<td>0.32</td>
<td>0.20</td>
</tr>
<tr>
<td>100</td>
<td>1.62</td>
<td>1.43</td>
<td>0.66</td>
<td>0.31</td>
</tr>
<tr>
<td>125</td>
<td>2.40</td>
<td>2.12</td>
<td>0.85</td>
<td>0.52</td>
</tr>
</tbody>
</table>

**4.2.1 Minimum Application Density**
<table>
<thead>
<tr>
<th>Fire Class</th>
<th>Stat-X® minimum application density</th>
<th>grams/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>Class A</td>
<td></td>
<td>97.15</td>
</tr>
<tr>
<td>Class B</td>
<td></td>
<td>66.95</td>
</tr>
<tr>
<td>Class C - Energized Electrical</td>
<td></td>
<td>Determined by A or B involvement</td>
</tr>
</tbody>
</table>

4.2.7 Other Facility/System Considerations

4.2.7.1 Significant Obstructions/Agent Distribution: In cases where there is a large ratio of fixed equipment to total volume, or where the protected equipment is located in such a way as to present a barrier to the free flow and distribution of aerosol throughout the hazard area, the use of a larger number of smaller aerosol generators is preferred. This will allow for strategic placement of the aerosol generators and improved distribution characteristics throughout the area. See Illustration 4.2.3 Installation with Significant Obstruction Present.

4.2.7.2 Total flooding in normally unoccupied areas where personnel may be present: Note: In total flooding installations in normally unoccupied spaces where personnel may be present, a 30 second time delay shall be installed to insure egress time prior to system discharge. In occupied and normally unoccupied areas, a system isolate switch shall be installed outside the hazard area to insure that activation of the system is “manual only” when personnel are present.

4.2.7.3 Shutdown of Air Handling and Power Supply: Upon pre-discharge detection of a fire, the ventilation system for the protected volume must be shut-down to insure the required application density is delivered and that the fire is not exacerbated by excessive air-flow. In addition, electrical power to protected equipment must be shut down. This eliminates the potential of re-ignition from a continuous short circuit.

4.2.8 Placement of Stat-X® Aerosol Generators in the Hazard Area

4.2.8.1 Mounting: Stat-X® aerosol generators are listed for both sidewall and center locations and may be mounted on walls, beams, constructions, and columns as long as the unit is securely fastened and is mounted in a position where it has an unobstructed discharge path and where its "C-zone" (required clearance zone) will not impact on personnel, equipment, and combustible materials located within the protected area. See Table 4.2.4 Aerosol Stream Characteristics. The generators must also be located with adequate clearance between structural materials and the generator housing. See Table 4.2.5 Generator Housing Clearance.

The information below is a general guide for tightening fasteners used in the Stat-X® mounting brackets. Many variables can affect the torque tension relationship when securing fasteners, including position of the generators along with the general condition of the fastener threads.
All torque recommendations are given in inch-pounds and are minimum torque values for UL/ULC Listing.

<table>
<thead>
<tr>
<th>Bracket PN</th>
<th>Clamp Nut Torque</th>
<th>Bracket Pivot Bolt Torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>18001</td>
<td>20</td>
<td>N/A</td>
</tr>
<tr>
<td>18005</td>
<td>20</td>
<td>40</td>
</tr>
<tr>
<td>18010</td>
<td>30</td>
<td>80</td>
</tr>
<tr>
<td>18015</td>
<td>50</td>
<td>100</td>
</tr>
</tbody>
</table>

4.2.8.2 Mounting Height: In general, the aerosol generators should be mounted in rooms at or near ceiling height and angled to discharge down toward the floor at an angle to insure three-dimensional distribution of aerosol. Normal orientation from vertical is 15° - 30° for sidewall mounting and vertical for center mounting. In larger volumes (≥100m³) utilizing the 1500E and 2500E the rotational angles should insure as long an unobstructed discharge path as possible. The aerosol generators must be mounted in such a way as to have a clear discharge path and must not discharge onto walls or equipment as this will result in agglomeration and decreased effectiveness. In order to insure maximum distribution of aerosol throughout the hazard area, the maximum height of generator placement must be limited as indicated in Table 4.2.4. In facilities with walls higher than the heights given in Table 4.2.4 aerosol generator systems for total flooding must be designed to place generators on multiple levels. When multiple generators are installed in the same enclosure, they shall be installed on multiple levels (tiers) along the enclosure elevation with each level (tier) maintaining compliance with the installation height limitations and the maximum area coverage limitations. This will insure complete and even distribution of aerosol throughout the hazard area. See Illustration 4.2.5 Installation in High Walled Facilities for an example of a 2 tier installation.

Generators used in underfloor applications should be mounted to discharge horizontally due the limited height of the volume. For the same reason, underfloor applications should generally utilize smaller units (500g or less).

4.2.8.3 Flow: Placement of the aerosol generators to insure proper aerosol flow and distribution is extremely important. Generators should be spaced as evenly as possible around the hazard area and directionally positioned to promote a circular, three-dimensional flow pattern. Aerosol generators must never be positioned to discharge directly at each other! This will cause agglomeration of the aerosol particulate, reducing the aerosol's extinguishing effectiveness. For the same reason, aerosol generators in total flood applications should also be positioned to insure that the aerosol stream does not impinge directly on walls or the sides of equipment being protected. See Illustration 4.2.6 Typical Aerosol Generator Placement.
Table 4.2.4 Aerosol Discharge Stream Characteristics and Installation Limitations

<table>
<thead>
<tr>
<th>Model</th>
<th>Length of C - Zone (momentary peak temp &gt;75°C)**</th>
<th>Installation Height Limitations † (meters)</th>
<th>Maximum Area Coverage Limitation (square)</th>
<th>Maximum Area Coverage Limitation (rectangle)</th>
<th>Discharge Time (seconds)</th>
</tr>
</thead>
<tbody>
<tr>
<td>30 gram</td>
<td>0.30 meter</td>
<td>0.5 to 1.22</td>
<td>1.200m x 1.200m</td>
<td></td>
<td>7</td>
</tr>
<tr>
<td>60 gram</td>
<td>0.46 meter</td>
<td>0.5 to 2.00</td>
<td>1.700m x 1.700m</td>
<td></td>
<td>10</td>
</tr>
<tr>
<td>100 gram</td>
<td>0.46 meter</td>
<td>0.5 to 2.50</td>
<td>2.184m x 2.184m</td>
<td></td>
<td>12</td>
</tr>
<tr>
<td>250 gram</td>
<td>0.95 meter</td>
<td>0.5 to 2.75</td>
<td>3.454m x 3.454m</td>
<td>2.450m x 4.880m</td>
<td>12</td>
</tr>
<tr>
<td>500 gram</td>
<td>1.27 meter</td>
<td>0.5 to 3.50</td>
<td>4.880m x 4.880m</td>
<td></td>
<td>23</td>
</tr>
<tr>
<td>1000 gram</td>
<td>2.54 meter</td>
<td>0.5 to 4.88</td>
<td>4.880m x 4.880m</td>
<td></td>
<td>16</td>
</tr>
<tr>
<td>1500 gram</td>
<td>3.00 meter</td>
<td>0.5 to 4.88</td>
<td>4.880m x 4.880m</td>
<td></td>
<td>23</td>
</tr>
<tr>
<td>2500 gram</td>
<td>3.00 meter</td>
<td>0.5 to 4.88</td>
<td>4.880m x 4.880m</td>
<td></td>
<td>36</td>
</tr>
</tbody>
</table>

** The “C-Zone” is a distance where the momentary peak temperature of the discharge will not exceed 75°C. Generators must also be installed with as long a clear discharge path as possible to reduce possibility of agglomeration.

† 2500 should not generally be installed in volumes with a height < 3m. When multiple generators are installed in the same enclosure, they shall be installed on multiple levels (tiers) along the enclosure elevation with each level (tier) maintaining compliance with the installation height limitations and the maximum area coverage limitations.

Table 4.2.5 Generator Housing Clearance

<table>
<thead>
<tr>
<th>Model</th>
<th>Required Clearance from Combustible and Structural Materials</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>mm</td>
</tr>
<tr>
<td>30 gram</td>
<td>7</td>
</tr>
<tr>
<td>60 gram</td>
<td>7</td>
</tr>
<tr>
<td>100 gram</td>
<td>13</td>
</tr>
<tr>
<td>250 gram</td>
<td>13</td>
</tr>
<tr>
<td>500 gram</td>
<td>13</td>
</tr>
<tr>
<td>1000 gram</td>
<td>13</td>
</tr>
<tr>
<td>1500 gram</td>
<td>30</td>
</tr>
<tr>
<td>2500 gram</td>
<td>30</td>
</tr>
</tbody>
</table>

Note: Fittings (junction box, conduit) directly connected to the generator must be metallic only.

4.2.9 Operating/Temperature Range: Fireaway LLC: Stat-X® electrical aerosol generators are listed to operate within a temperature range of - 40 °C to +54 °C. The generators are sealed with a non-permeable membrane and have been evaluated for exposure to humidity (up to 95%) and cycled temperature (- 40°C to + 54°C).
AEROSOL GENERATORS (SIDEWALL MOUNTING)

* Spacing should be even unless prevented by obstruction

AEROSOL GENERATORS (CENTER MOUNTING)

* Spacing should be even unless prevented by obstruction

Illustration 4.2.3 Installation with Significant Obstruction Present
**Note: 50% of the required generators must be mounted on upper tier

** Note: 50% of the required generators must be mounted on lower tier

Mount at 15° to 30° angle to vertical

4.2.4 Installation in a High Walled Facility
Example of a 2 Tier Installation
4.2.6 Typical Aerosol Generator Placement

*Spacing should be even unless prevented by obstruction*
5.0 EQUIPMENT INSTALLATION

5.1 General. All Fireaway LLC Stat-X® equipment must be installed to facilitate proper operation, inspection, testing, and any other maintenance as may be necessary. Equipment must not be subject to mechanical, chemical, or other damage, which could render the equipment inoperative. Equipment must be installed in accordance with all applicable standards and the contents of this section of the manual.

WARNING

Stat-X® AEROSOL GENERATORS CONTAIN A FLAMMABLE SOLID CHARGE AND MUST ONLY BE HANDLED, INSTALLED, AND SERVICED WITH THE INSTRUCTIONS CONTAINED IN THIS SECTION. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD CAUSE A PREMATURE DISCHARGE RESULTING IN POTENTIAL INJURY.

5.2 Aerosol Generator Installation. The Stat-X® aerosol generators should be located within the protected hazard area. The following installation instructions must be followed in the exact sequence outlined below to prevent accidental discharge, bodily injury, or property damage.

WARNING

TO PREVENT PERSONNEL INJURY, DE-ENERGIZE ALL ELECTRICAL CONNECTIONS PRIOR TO GENERATOR INSTALLATION.

5.2.1 Single Generator System:

1. Position mounting bracket and securely fasten to wall, ceiling, or other support in a location and manner, which insures the generator will not be subjected to accidental damage or movement.

2. Remove generator from shipping container and inspect integrity of the non-permeable membrane. Do not install if the membrane is ruptured in any way or if circuit is broken. Check igniter integrity with Ohmmeter. Do not install if reading is outside range of 1.4 to 2.0 ohms.

3. Securely attach generator to the mounting bracket with generator clamp taking care to insure the clamp is free of the initiator mechanism and that all bolts are securely tightened in place.

4. Position generator, via the bracket-mounting swivel, to allow for an unimpeded discharge upon activation. Care must be taken so that the generator does not directly discharge at close range at the wall, ceiling, horizontal, or vertical surfaces of the equipment within the hazard area.

5. Taking care to insure that power is off, connect electrical lines to the initiator fitting at the top of the generator.
**WARNING**

TO PREVENT PERSONNEL INJURY, DE-ENERGIZE ALL ELECTRICAL CONNECTIONS PRIOR TO GENERATOR INSTALLATION. BE CAREFUL TO INSURE THAT NO BODY PART IS PLACED DIRECTLY IN FRONT OF THE GENERATOR EXIT PORTS DURING INSTALLATION.

5.2.3 Multiple Generator System:

1. Position mounting brackets and securely fasten to wall, ceiling, or other support in a location and manner which insures the generators will not be subjected to accidental damage or movement.

2. Make sure mounting brackets are located in a manner to insure a circular flow pattern and maximum mixing of aerosol during discharge.

3. Remove generators from shipping container and inspect integrity of the non-permeable membrane. Do not install if the membrane is ruptured in any way or if circuit is broken. Check igniter integrity with Ohmmeter. Do not install if reading is outside range of 1.4 to 2.0 ohms.

4. Securely attach generators to the mounting brackets with generator clamps taking care to insure the clamps are free of the initiator mechanism and that all bolts are securely tightened in place.

5. Position generators, via the bracket-mounting swivel, to allow for unimpeded discharge upon activation. Care must be taken so that the generator does not directly discharge at close range on the wall, ceiling, or vertical surfaces of the equipment within the hazard area. Generators must be positioned to promote circular flow and mixing of aerosol from multiple generators. Aerosol generators must never be positioned to discharge directly at each other! This will cause agglomeration of the aerosol particulate, reducing the aerosol's extinguishing effectiveness.

6. Generators may be wired individually back to a control device or connected in series on a loop. Activation current must be supplied to each generator as follows:

   Activation parameters of the initiator are:
   - Resistance: 1.4 – 2.0 Ohms
   - Minimum Parallel Circuit Firing Current: 0.5A each, for 0.050 Seconds.
   - Minimum Series Circuit Firing Current: 1.0 A for 0.050 Seconds.
   - Specified Maximum Test Current: ≤ 0.025A.
   - Specified Maximum Supervisory Current: ≤ 0.005A.
   - Operating Voltage: 12 – 24 V DC*
   - Refer to Appendix E for further information on compatible UL/ULC Listed Control Panels.

* The rated operating voltage for UL Listing is 24 V DC

7. Taking care to insure that power is off, connect electrical lines to the initiator fitting at the top of the generator.
5.3 Post Installation Checkout: After the Stat-X® generators have been installed and connected to the appropriate detection and/or control system perform the following inspection and tests.

1. Verify that generators of the correct size are installed per the installation drawings.

2. Verify that generator mounting brackets and clamps are properly installed and that all fittings are tight.

3. Verify that all electrical connections have been made and test for electrical continuity using an Ohmmeter (electrical only).

4. Verify that all generators are positioned properly. Check for obstructions in the path of the aerosol discharge stream. Generators must be installed such that they cannot cause personnel injury upon activation. The aerosol discharge stream must not impinge at close range on walls, ceiling, or vertical surfaces of equipment!

5. Manually Operated Electrical pull stations must be properly installed, readily accessible, and clearly identified.

6. Verify Time Delay functionality and integrity.

7. All acceptance testing shall be in accordance with this manual, any applicable standards, and the authority having jurisdiction.

6.0 OPERATION

6.1 General. A solid charge of the aerosol composition is contained within the sealed generator. Upon activation of the initiator, the charge begins a controlled burn producing an ultra-fine aerosol. The aerosol passes through an oxidation filter, where CO is converted to a minor amount of CO₂, and then through a cooling bed where the temperature of the aerosol is rapidly reduced before it escapes through the discharge ports of the generator at low pressure. Generator placement within the hazard area provides proper flow and distribution of the highly effective aerosol within the protected area.

6.2 Operating Procedures.

6.2.1 Electrical Automatic Operation: Electrical automatic operation occurs upon activation of the detection circuit, initiating a voltage source from the Fire Alarm Panel to the generators. In normally unoccupied areas where personnel may be present, a 30 second time delay shall be installed to insure egress time prior to system discharge. In normally unoccupied areas, a system isolate switch shall be installed outside the hazard area to insure that activation of the system is “manual only” when personnel are present. Personnel must evacuate the hazard area promptly upon hearing the pre-discharge alarm. Insure no one enters the hazard area after discharge and call the fire department promptly.

6.2.2 Remote Electrical Manual Operation: Manual electrical operation is performed by manual release from a releasing device located outside the protected enclosure.
Operate as follows:

1. Upon fire notification, leave the hazard area quickly.
2. Proceed to the appropriate remote manual/electrical pull station for the hazard.
3. Insure all personnel have exited the protected enclosure
4. Operate manual pull station.
5. Allow no one to enter the hazard area. Call the fire department promptly.

6.2.3 System Isolate Switch: The automatic operation of the system shall be prevented by means of a system isolate switch (located outside the protected area) when personnel are present in the hazard area. The operation of the system shall be manual only when personnel are present. While the system isolate switch is active the automatic activation of the system is inhibited but the fire detection and alarm system shall continue to function. The system shall return to full automatic control when the switch is reactivated.

The operation of the system isolate switch shall electrically isolate and earth each conductor of the wiring to the generators and initiate a visual indicator of status at the Control Station.

NOTE

THE ABOVE INSTRUCTION MUST BE POSTED ON DISPLAY IN THE PROTECTED AREA.

6.3 Post Fire Operation: After discharge of a Stat-X® fire suppression system, qualified fire suppression system maintenance personnel must perform post fire maintenance and system installation procedures outlined in this manual. Observe all warnings, especially those pertaining to the length of elapsed time before entering the hazard area.

WARNING

DO NOT ENTER A HAZARD AREA WITH AN OPEN FLAME OR LIGHTED CIGARETTE. THE POSSIBLE PRESENCE OF FLAMMABLE VAPORS MAY CAUSE RE-IGNITION OR EXPLOSION.

WARNING

ENSURE FIRE IS COMPLETELY EXTINGUISHED BEFORE VENTILATING AREA. BEFORE PERMITTING ANYONE TO ENTER THE HAZARD AREA, VENTILATE AREA THOROUGHLY OR USE SELF-CONTAINED BREATHING APPARATUS

6.4 Post Fire Maintenance: The following procedures must be followed in the exact sequence to maintain and re-commission a Stat-X® suppression system:

1. After discharge, allow a minimum holding time of 10 minutes.
2. Always be sure to have backup portable extinguishers at hand for use in the unlikely event of re-ignition.
3. Vent the area thoroughly by operating the ventilation system, by fan extraction, or
by opening doors and windows. To avoid unwanted inhalation of fire by-products and aerosol, a protective breathing apparatus or mask should be worn if it is necessary to enter prior to complete ventilation of the hazard volume.

4. Inspect the area to insure the fire is completely extinguished and that there are no localized hot spots or other sources of re-ignition present.

5. Clean any minor amounts of residue, which have not been removed during ventilation, by thoroughly vacuuming, blowing, brushing, or washing away (with a water alcohol mixture) as appropriate. Check to make sure that there is no agglomeration due to discharge too close to equipment, walls etc. If any agglomeration exists it must be wiped or washed clean.

6. Important! Any residue which is not cleaned up following discharge can absorb moisture. A change in room temperature during a fire event or discharge can affect humidity and it is important to reduce the enclosure humidity as soon as possible following a discharge.

7. Remove spent generators, being sure to wear gloves or other hand protection. The generators will remain quite warm to the touch for a time after actuation.

8. Dispose of spent generators according to applicable federal, state, and local regulations.


**WARNING**

BEFORE PERFORMING POST FIRE MAINTENANCE PROCEDURES, REFER TO THE MATERIAL SAFETY DATA SHEETS AND SAFETY BULLETINS IN THE APPENDIX AT THE BACK OF THIS MANUAL.

**NOTE**

Stat-X® aerosol has been tested on a wide range of materials including structural, aviation composites, and materials commonly used in electronics, and circuit boards. In all cases it has been shown that Stat-X® has no deleterious effect on the operating capability of equipment.

Due to the ultra-fine particle size and the method of generation, the particulate is quite buoyant and suspends in the gas/air mixture within the protected enclosure. Because of this “buoyant” effect the aerosol does not begin to “settle” for an extended period (up to an hour) and therefore is extremely easy to vent from the protected area. Only very minor amounts of particulate may be deposited on equipment and, generally, there is little need to do anything beyond extraction of the air within the protected volume through a fan or air handling system – followed by a blow down with compressed air. Any particulate deposited on horizontal surfaces will be $\leq 5\mu m$ and will not form a continuous layer. Large gaps will exist between particles - leaving no potential for electrical conductivity issues to develop.

As a precautionary measure, however, it is always important to inspect and clean the site thoroughly following a discharge. While the aerosol itself is quite “clean”, environmental factors are also a consideration. The unknown, and potentially harmful, by-products of an actual fire pose the biggest risk to sensitive equipment. Because unknown products from the fire itself may be present or because of unwanted
environmental conditions, it is always recommended that the area be thoroughly cleaned to insure that no unwanted products are present. For example, on site maintenance and housekeeping may have been lax allowing accumulation of dirt in the enclosure. During discharge, any dirt within the enclosure will be blown around and then deposited as unwanted residue throughout the area.

Also, in rare cases, unit orientation may have been altered improperly or equipment may have been re-oriented within the protected enclosure resulting in an improper discharge directly onto a wall or equipment surface. This could result in the deposit of small, localized areas of highly concentrated agglomerated particulate on that surface. If left unattended, an agglomerated mass may take on moisture and may cause non-progressive surface discoloration (copper, bronze) of unprotected metal surfaces. It is therefore, very important that any agglomerated particulate be cleaned up with a water/alcohol solution no later than 24 hours following a discharge.
7.0 MAINTENANCE

WARNING

Before performing maintenance procedures, refer to the material safety data sheets and safety bulletins in the appendix at the back of this manual.

7.1 General: While Fireaway LLC Stat-X® suppression systems require significantly less maintenance than other fire suppression systems which operate at pressure, a regular program of systematic maintenance must be established to insure continuous, proper operation of any fire suppression system. A periodic maintenance schedule must be followed and an inspection log maintained for ready reference. At a minimum, the log must record: (1) inspection interval, (2) inspection procedure performed, (3) maintenance performed, if any, as a result of inspection, and (4) the name of the responsible person performing the operation.

7.2 Preventive Maintenance. Perform preventive maintenance per Table 7.2 Preventive Maintenance/Replacement Schedule.

<table>
<thead>
<tr>
<th>Schedule</th>
<th>Requirement</th>
<th>Paragraph</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weekly</td>
<td>Check all Electrical Connections</td>
<td>7.3.1</td>
</tr>
<tr>
<td></td>
<td>Visual inspection of Components</td>
<td></td>
</tr>
<tr>
<td>Semi-Annual</td>
<td>Inspect/Test all system components</td>
<td>7.3.2</td>
</tr>
<tr>
<td></td>
<td>Test electrical continuity</td>
<td>7.3.2.3</td>
</tr>
<tr>
<td></td>
<td>Inspect bracketing &amp; position of generators</td>
<td>7.3.2.4</td>
</tr>
<tr>
<td>10 - Year</td>
<td>Remove from Service</td>
<td>7.3.3</td>
</tr>
</tbody>
</table>

Table 7.2 - Preventive Maintenance/Replacement Schedule

7.3 Inspection Procedures

7.3.1 Weekly

1. Check all electrical connections to insure operation of the Stat-X® suppression system in the event of a fire.

2. Make a general visual inspection of all aerosol generators for damaged or missing parts.

3. Make sure that the generators are not obstructed and that the required clearances have been met.

7.3.2 Semi-Annual
1. Make a general visual inspection of all aerosol generators for damaged or missing parts.

2. Ensure access to hazard areas, lines of egress, and manual pull stations are unobstructed and that there are no obstacles inhibiting the proper operation of the aerosol generators or distribution of the aerosol in the event of a fire.

3. Inspect Stat-X® aerosol generators for physical damage, such as cracks, dents, distortion, or corrosion. If damage is found, replace generator as instructed in Section 6 of this manual.

4. Inspect mounting brackets, straps, and associated hardware for loose, damaged, or broken parts. Replace damaged parts and tighten all loose hardware.

5. Inspect all manual pull stations for cracks, broken or cracked glass plate, dirt or distortion. Inspect station for signs of physical damage, replacing if necessary.

6. Inspect all electrical connections and run electrical continuity tests using an Ohmmeter. Repair and replace as necessary.

7. Make sure that the generators are not obstructed and that the required clearances have been met.

Replacement/Removal from Service

1. The aerosol generators have an installed useful life of 10 years. They are to be replaced 10 years from the date code in the lower right corner of the product label. The Date Code appears as follows, where the alphabetic character represents the year and the numeric the month of shipment from the factory:

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
<th>12</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>B</td>
<td>C</td>
<td>D</td>
<td>1</td>
<td>2</td>
<td>3</td>
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<td>6</td>
<td>7</td>
<td>8</td>
<td>9</td>
<td>10</td>
<td>11</td>
<td>12</td>
</tr>
</tbody>
</table>

   A = 2001, B = 2002, C = 2003, etc. A unit marked A 12, for example, would have shipped in December, 2001.
8.0 SYSTEM COMPONENTS

Aerosol Generator Assemblies

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity</th>
<th>P/N</th>
</tr>
</thead>
<tbody>
<tr>
<td>30 E</td>
<td>30 grams</td>
<td>15100</td>
</tr>
<tr>
<td>60 E</td>
<td>60 grams</td>
<td>15110</td>
</tr>
<tr>
<td>100 E</td>
<td>100 grams</td>
<td>15120</td>
</tr>
<tr>
<td>250 E</td>
<td>250 grams</td>
<td>15130</td>
</tr>
<tr>
<td>500 E</td>
<td>500 grams</td>
<td>15140</td>
</tr>
<tr>
<td>1000 E</td>
<td>1000 grams</td>
<td>15150</td>
</tr>
<tr>
<td>1500 E</td>
<td>1500 grams</td>
<td>15160</td>
</tr>
<tr>
<td>2500 E</td>
<td>2500 grams</td>
<td>15170</td>
</tr>
</tbody>
</table>

Mounting Brackets

<table>
<thead>
<tr>
<th>Model</th>
<th>P/N</th>
</tr>
</thead>
<tbody>
<tr>
<td>30 gram, 60 gram SS</td>
<td>18001</td>
</tr>
<tr>
<td>100 gram Stainless SS</td>
<td>18005</td>
</tr>
<tr>
<td>250 gram, 500 gram SS</td>
<td>18010</td>
</tr>
<tr>
<td>1000 gram, 1500 gram, 2500 gram SS</td>
<td>18015</td>
</tr>
</tbody>
</table>
LIMITED WARRANTY STATEMENT

Fireaway LLC represents that this product is free from defects in material and workmanship, and it will repair or replace any product or part thereof which proves to be defective in workmanship or material for a period of eighteen (18) months from the date of first shipment from our factory. Defective units should be returned shipment prepaid to the factory:

Fireaway LLC  
5852 Baker Road  
Minnetonka, MN USA  55345

Fireaway LLC will repair or replace and return shipping prepaid. Return or repair shall be the purchaser’s sole remedy for defect.

Limitations of Liability

This warranty does not cover equipment damaged during shipment or by misuse, accident, or negligence, or which has been repaired or altered by others. Fireaway LLC shall not under any circumstances be liable for special or consequential damages such as, but not limited to, damage or loss of property or equipment, loss of profits or revenue, cost of capital, cost of purchased or replacement goods, or claims by customers of the original purchaser. Remedies set forth herein to the original purchaser and all others shall not exceed the price of the equipment supplied.

This warranty is exclusively and expressly in lieu of all other warranties, whether expressed or implied, including warranty of merchantability or fitness.
Stat-X® fire suppression systems use pyrotechnic devices. Personnel responsible for fire suppression systems must be aware of the potential dangers associated with the improper handling, installation, or maintenance of this equipment.

Fire suppression system service personnel must be thoroughly trained in the proper handling, installation, and service of the Stat-X® hardware and follow the instructions in this manual and in the Safety Bulletins contained in this Appendix. Fireaway LLC has provided appropriate warnings and cautions throughout the text of this manual. These warnings and cautions are to be adhered to at all times. Failure to do so may result in potential injury to personnel.
ENVIRONMENTAL AND HEALTH ISSUES FOR Stat-X AEROSOL GENERATORS

ENVIRONMENTAL ISSUES

There are no environmental issues associated with the use of Stat-X aerosol generators. Both the Ozone Depletion Potential (ODP) and Global Warming Potential (GWP) are zero.

TOXICITY AND HEALTH ISSUES

Aerosol generators do not present a health hazard in their benign state - as the constituent chemicals are pressed into a solid form that is extremely stable - even at elevated operating temperatures. There are no environmental or health hazards from the chemical in storage.

Unlike gaseous agents, the aerosol does not decompose in the presence of fire nor does it extinguish by oxygen deprivation. Stat-X suppresses fire (primarily) by chemical interference with the “Fire Propagation” radicals (OH, H, and O) that are essential elements in the expansion of the fire. Stat-X interacts rapidly with these free radicals within the fire zone – thus interrupting the on-going fire reaction.

The aerosol, itself, consists of solid and gas combustion products. The solid phase is composed of highly dispersed particles of salts and oxides of alkaline metals that present insignificant health hazards for humans at normal design concentrations. The gas phase may contain small amounts of carbon monoxide CO, carbon dioxide CO₂, nitrogen oxides NOₓ, and ammonia NH₃. Production of these gases is minimal in the case of Stat-X due to its patented construction, chemical formulation, and its manufacture in the United States using only technical and reagent grade chemicals. In tests conducted by a certified, accredited testing facility in the United States, Stat-X generators were shown to produce gas levels several orders of magnitude less than the standard allowed for automobile airbag systems for passenger vehicles (See Figure 1).

Tests have shown no long-term negative effects from exposure to the aerosol. While the components of the aerosol are not considered toxic at normal concentration levels, ingestion of the ultra-fine particulate may cause short-term discomfort and unnecessary exposure should be avoided. Studies conducted to date, indicate that any potential toxicological issues with the aerosols in general are related to possible elevated levels of potentially harmful products that may be produced in the gas phase – such as, CO, NOₓ, etc. - and not due to the influence of the solid particulate.¹ ² In the case of

Stat-X, in particular, The effect is negligible due to the extremely low level of gas production (See Figure 1).

In tests conducted by VNIIPo (Russian State Fire Protection Institute), the aerosol was considered to have the same acute toxicity as Halon 1301. The Toxicology Institute of the Public Health and Medical Department of the Russian Federation and tests conducted by the Institute of Biophysics (Department of Public Health and Medicine Russian Federation), as well as others, have shown that the aerosol does not present a health hazard due to limited accidental exposure at normal design concentrations. Exposure to the aerosol is generally of less concern than is exposure to the decomposition products of a fire. Accidental exposures under five minutes are normally considered safe. Certain safety restrictions, however, should always be observed. Exposure to the aerosol should be avoided as ingestion of the ultra-fine particulate may cause short-term discomfort. The discharge of the aerosol also has a relatively high obscuration factor. As a result, the following system installation requirements must be observed.

**SYSTEM INSTALLATION REQUIREMENTS**

Stat-X total flood systems shall only be applied in normally unoccupied areas in conjunction with a 30 second time delay and system isolate switch to insure egress of personnel prior to system discharge and manual only activation whenever personnel may be present in the protected volume.

---


# Stat-X Aerosol Physical Properties

## Average Values @ 100 gram/m³ Concentration

<table>
<thead>
<tr>
<th>Gas Products: (ppm)</th>
<th>Stat-X 15 minute TWA*</th>
<th>Automobile-Airbag Emission Standard 20 minute TWA*</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>NO₂</td>
<td>1.08</td>
<td>9.90</td>
<td>20.00</td>
</tr>
<tr>
<td>NO</td>
<td>0.97</td>
<td>50.10</td>
<td>100.00</td>
</tr>
<tr>
<td>NOₓ = NO + NO₂</td>
<td>2.05</td>
<td>60.00</td>
<td>120.00</td>
</tr>
<tr>
<td>CO</td>
<td>84.20</td>
<td>445.00</td>
<td>1,200.00</td>
</tr>
<tr>
<td>CO₂</td>
<td>756.00</td>
<td>40,000.00</td>
<td>40,000.00</td>
</tr>
<tr>
<td>NH₃</td>
<td>58.30</td>
<td>151.50</td>
<td>300.00</td>
</tr>
</tbody>
</table>

### Solid Particulate: Percent

- K₂CO₃       55.2%
- KHCO₃       8.2%
- KNO₂        7.9%
- Other Potassium Compounds 5.5%
- NH₄HCO₃     23.2%

\[
pH \text{ in solution} = 8.6
\]

### Particle Size Distribution: Percent

- < 1μm       3%
- < 2μm       76%
- < 5μm       97%
- > 5μm       3%

## Operating and Storage Conditions:

- **Humidity**: Up to 95% @ +54°C
- **Temperature**: - 40°C to + 54°C
- **Shelf Life**: 10 years

* TWA = Time Weighted Average

---

**Figure 1.0**
SAFETY BULLETIN #2, FEBRUARY 18, 1999
SUBJECT: SAFE HANDLING PROCEDURES FOR AEROSOL GENERATORS

Before handling Stat-X® pyrotechnic aerosol generators, all personnel must be thoroughly trained in the safe handling of the generators, as well as, in the proper procedures for installation, removal, shipping, and disposal.

READ, UNDERSTAND, and ALWAYS FOLLOW the operation and maintenance manuals, owners manuals, service manuals, etc., that are provided with the individual systems.

The following safety procedures must be observed at all times:

Moving Generators: Generators should be shipped compactly in an upright position in the packaging provided. They must be properly secured in place and not allowed to roll around or be dropped from the tailgates of vehicles. **Dropped Generators are not to be installed**

Rough Handling: Generators must not be dropped or permitted to strike violently against each other or other surfaces. **Dropped Generators are not to be installed.**

Storage: Containers must be stored standing upright where they are not exposed to extreme environmental conditions or are subject to being knocked over.
SAFETY BULLETIN #3, FEBRUARY 18, 1999
SUBJECT: POST FIRE DISPOSAL OF AEROSOL GENERATORS

RECYCLING OF AEROSOL GENERATORS AFTER DISCHARGE:

In most cases the discharged generator can be disposed of in any landfill that handles industrial waste. However, local regulations must be researched and observed. Each discharged aerosol generator will contain the following material:

1. Stainless steel outer shell – all.
2. Mild steel cross members (100, 250, 500), spacer ring – all.
3. Stainless steel inner shell (30 – 2500), top and bottom plates, screens (all sizes), and cross members (1000, 1500, 2500)
4. Activated Alumina: CAS 1333-84-2 (Aluminum Oxide non-fibrous)

<table>
<thead>
<tr>
<th>30E</th>
<th>60E</th>
<th>100E</th>
<th>250E</th>
<th>500E</th>
<th>1000E</th>
<th>1500E</th>
<th>2500E</th>
</tr>
</thead>
<tbody>
<tr>
<td>30g</td>
<td>60g</td>
<td>100g</td>
<td>550g</td>
<td>970g</td>
<td>1670g</td>
<td>2350g</td>
<td>3600g</td>
</tr>
</tbody>
</table>

5. Fiberglass rope (ø1cm x 50cm). - 250 - 2500
6. Ceramic Paper < 15g (30, 60, 100).
7. Wire – 24gauge, PVC coated (< 1g)
8. Trace Chemicals: K$_2$CO$_3$ (water-soluble particulate “trapped” in unit during discharge).

Contact Fireaway LLC if there are any questions relative to the above.
General Bulletin #4:

EQUIPMENT EXPOSURE ISSUES FOR Stat-X® Aerosol Generators

Stat-X® aerosol has been tested on a wide range of materials including structural, aviation composites, and materials commonly used in electronics, and circuit boards. In all cases it has been shown that Stat-X® has no deleterious effect on the operating capability of equipment.4

EXTINGUISHING MECHANISM

“Fire propagation” radicals (OH, H, and O) are essential elements in the propagation of the fire. Stat-X® suppresses the fire (primarily) by chemical interference with these free radicals within the fire zone – thus interrupting the on-going fire reaction.

Potassium radicals (K) are the main active component of Stat-X® aerosol. They are very active and react with these “propagation radicals” – much like the bromine radicals did in Halons. The chemical reaction may be represented as follows, for example:

\[
K + OH = KOH \\
KOH + H = K + H_2O \\
K + OH, etc...
\]

In addition, the flame propagation radicals recombine on the surface area of the ultra-fine aerosol particulate to further interfere with flame propagation:

\[
O + H = OH \\
H + OH = H_2O
\]

AEROSOL CHARACTERISTICS

Due to the ultra-fine particle size and the method of generation, the particulate is quite buoyant and suspends in the gas/air mixture within the protected enclosure. Because of this “buoyant” effect the aerosol does not begin to “settle” for an extended period and, therefore, is extremely easy to vent from the protected area. Only very minor amounts of particulate may be deposited on equipment and, generally, there is no need to do anything beyond extraction of the air within the protected volume through a fan or air handling system – followed by a blow down with compressed air. Any particulate deposited on horizontal surfaces will be \( \leq 2\mu m \) and will not form a continuous layer. Large gaps will exist between particles - leaving no

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potential for electrical conductivity issues to develop.

As a precautionary measure, however, it is always good practice to inspect and clean the site thoroughly following a discharge. While the aerosol itself is quite “clean”, environmental factors are also a consideration. The unknown, and potentially harmful, by-products of an actual fire pose the biggest risk to sensitive electronic equipment. Because unknown products from the fire itself may be present, it is always recommended that equipment be blown down with air or vacuumed following a discharge to insure that no unwanted by-products from the fire itself are present.

Unlike HFC’s, which can break down and produce deleterious compounds such as hydrofluoric acid when exposed to the high heat of a fire, Stat-X does not break down when exposed to a fire and quickly extinguishes by means of chemical interference with the flame’s free radicals. Stat-X has been approved by the United States Environmental Agency (EPA) and approved for use under the EPA’s Significant New Alternatives Program (SNAP).  

**Stat-X AEROSOL COMPOSITION**

Stat-X aerosol consists of a gas (30%) and solid particulate (70%) mixture. Mean dimensions of aerosol particulate are in the range of 1-2 µm. The aerosol consists of the following, primarily, potassium compounds (% mass 90 seconds after discharge) and carrier gases:

<table>
<thead>
<tr>
<th>Compound: (particulate)</th>
<th>% Original Mass</th>
</tr>
</thead>
<tbody>
<tr>
<td>Particulate captured within generator housing during discharge/cooling</td>
<td>30.00</td>
</tr>
<tr>
<td>K₂CO₃</td>
<td>22.08</td>
</tr>
<tr>
<td>KHCO₃</td>
<td>3.280</td>
</tr>
<tr>
<td>KNO₂</td>
<td>3.160</td>
</tr>
<tr>
<td>Other potassium compounds</td>
<td>2.200</td>
</tr>
<tr>
<td>NH₄HCO₃</td>
<td>9.280</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Compound: (gas carrier)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>N₂</td>
<td>21.93</td>
</tr>
<tr>
<td>H₂O</td>
<td>6.550</td>
</tr>
<tr>
<td>CO₂</td>
<td>1.361</td>
</tr>
<tr>
<td>CO</td>
<td>0.097</td>
</tr>
<tr>
<td>NH₃</td>
<td>0.041</td>
</tr>
<tr>
<td>NO</td>
<td>0.001</td>
</tr>
<tr>
<td>NO₂</td>
<td>0.002</td>
</tr>
<tr>
<td>HCN</td>
<td>0.006</td>
</tr>
<tr>
<td>Other</td>
<td>Trace</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td>100.00</td>
</tr>
</tbody>
</table>

**SUMMARY**

7 Authorization letter from US EPA, 2004

8 100 ft³ tank testing of Stat-X Fire Suppressant Units, Talley Defense Systems, 1999
Stat-X aerosol has been tested on a wide range of sensitive materials including real world industrial applications. There have been no reports of any negative effects of the aerosol composition on electronic equipment or circuit boards. Properly installed Stat-X systems will not harm electronic equipment and there will be no detrimental affect to the effective life of equipment exposed to Stat-X aerosol.
Aerosol generators should normally be mounted near ceiling height and angled to discharge down (under floor excepted) toward the floor at an angle to insure three-dimensional distribution of aerosol. Normal orientation from vertical is 15° - 30°.

Aerosol generators must never be positioned to discharge directly at each other! Aerosol generators must be mounted in such a way as to have an unobstructed discharge path and must not discharge at close range onto walls, ceiling, or equipment. Always check for obstructions in the path of the aerosol discharge stream. Generators must be installed such that they cannot cause personnel injury upon activation.
Stat-X® generators have received the following shipping classification from the United States Department of Transportation:

Class: 4.1
UN 3178  Flammable solid, inorganic, n.o.s. (fire suppressant containing potassium nitrate)
Packaging Group III

Generators must be shipped as originally packaged by the manufacturer. Generators may be shipped by any method including passenger aircraft with the following limitations (provided storage limitations are not exceeded):

Maximum weight/ single packaging on Passenger Aircraft 25 kgs
Maximum weight/ single packaging on Cargo Aircraft 100 kgs

Stat-X® generators have been ruled by the United States BATF to be exempt from the reporting requirements of 18 U.S.C. Chapter 40 sections 842 and 843 and the implementing regulations.
APPENDIX C
MATERIAL SAFETY DATA SHEET
MATERIAL SAFETY DATA SHEET

MSDS# 002
DATE: 03/08

For information only, call 1-800-285-3651. International: 1-952-938-9486
DOMESTIC NORTH AMERICA 800-424-9300 INTERNATIONAL, CALL 703-527-3887 (collect)

1. IDENTIFICATION OF ARTICLE


2. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components – Chemical (Hazardous Components ≥ 1%)</th>
<th>CAS#</th>
<th>COMMENTS:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium Nitrate</td>
<td>7757-79-1</td>
<td>Components are blended and pressed into a highly stable, molded form. Molded composition is contained within a sealed double walled steel housing – no environmental exposure.</td>
</tr>
<tr>
<td>DCDA</td>
<td>461-58-5</td>
<td></td>
</tr>
<tr>
<td>Organic Resin</td>
<td>9003-35-4</td>
<td></td>
</tr>
</tbody>
</table>

Appearance & Odor: Beige to white in color. No odor.
Auto-Ignition Temperature: 300°C
Solubility in Water: Slightly Soluble

3. HAZARD IDENTIFICATION

Possible exposure to aerosol suppression agent if generator is activated. May cause temporary, very mild irritation of mucous membrane.

4. FIRST AID MEASURES

<table>
<thead>
<tr>
<th>Contact Method:</th>
<th>Procedure:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Remove to fresh air</td>
</tr>
<tr>
<td>Eye Contact</td>
<td>Flush with water</td>
</tr>
<tr>
<td>Skin Contact</td>
<td>Wash with soap and water.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Not a likely route of exposure.</td>
</tr>
</tbody>
</table>

Seek medical attention for further treatment, observation, and support if necessary.

5. FIRE FIGHTING MEASURES

In the event of a fire, evacuate the area and inform emergency services. Ignition of Stat-X® produces a fire-suppression aerosol. Water may be used as an additional suppression agent.

6. ACCIDENTAL RELEASE MEASURES

If these devices are spilled they can be safely recovered by hand and should be inspected for damage prior to repacking. Suspect or damaged articles should be labeled and consigned for correct destruction.

7. HANDLING AND STORAGE

Store in an environment maintained within -40°C to +54°C. Avoid shock, electric currents, static discharge, and excessive heat.
8. EXPOSURE CONTROL/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Protection</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Respiratory Protection</td>
<td>Ventilate area completely after discharge. Do not enter area prior to complete venting of enclosure. Use filter mask as necessary during clean-up.</td>
</tr>
<tr>
<td>Hand Protection</td>
<td>N/A</td>
</tr>
<tr>
<td>Eye Protection</td>
<td>Safety glasses are advisable.</td>
</tr>
<tr>
<td>Skin Protection</td>
<td>N/A</td>
</tr>
</tbody>
</table>

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Steel Cylinder up to 270 mm in length

10. STABILITY AND REACTIVITY

These devices are extremely stable below 125°C. They should be protected from fire, sources of electrical power, shock, and high temperatures.

11. TOXICOLOGICAL INFORMATION

Toxic by-products of combustion are extremely low. Main by-products are listed below with 15-minute TWA values for a maximum 100g/m³ concentration in a hermetically sealed volume.

<table>
<thead>
<tr>
<th>Gas</th>
<th>15 minute Time Weighted Average in parts per million</th>
</tr>
</thead>
<tbody>
<tr>
<td>NO₂</td>
<td>1.08</td>
</tr>
<tr>
<td>NO</td>
<td>0.97</td>
</tr>
<tr>
<td>CO</td>
<td>84.20</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

These devices are sealed and present no ecological hazards. The aerosol produced upon ignition has no global warming potential and an ozone depletion potential = 0.

13. DISPOSAL CONSIDERATIONS

Comply with all local, state, and federal/international regulations.

14. TRANSPORT INFORMATION

<table>
<thead>
<tr>
<th>UN Number: 3178</th>
<th>Shipping Limitations:</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN Classification: 4.1 Flammable solid, inorganic, n.o.s. (fire suppressant containing potassium nitrate)</td>
<td>Cargo Air Max single packaging – 100 kgs.</td>
</tr>
</tbody>
</table>

Division 4.1 articles present no significant hazard as packaged for transport.

15. REGULATORY INFORMATION

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>S15</td>
<td>Keep away from heat</td>
</tr>
<tr>
<td>S33</td>
<td>Take precautionary measures against risk of static discharge</td>
</tr>
<tr>
<td>S35</td>
<td>This material and its container must be disposed of in a safe way</td>
</tr>
<tr>
<td>S38</td>
<td>In case of insufficient ventilation wear suitable respiratory equipment</td>
</tr>
<tr>
<td>S39</td>
<td>Wear eye/face protection</td>
</tr>
</tbody>
</table>

16. OTHER INFORMATION

Comply with manufacturer’s installation and maintenance procedures.

Disclaimer:
The information contained herein is accurate to the best knowledge and belief of Fireaway LLC and is intended to describe the product for health, safety, and environmental requirements only. It is not intended and should not be construed as a warranty. Consult Fireaway LLC for further information.
Appendix D
### Table to Calculate \( K_2 \)

<table>
<thead>
<tr>
<th>Leakage Parameter ( \text{LPm}^{-1} )</th>
<th>( K_2 ) value at parameter of leakage distribution according to the height of the protected enclosure ( \text{LH}% )</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.000</td>
<td>1.025</td>
</tr>
<tr>
<td>0.001</td>
<td>1.028</td>
</tr>
<tr>
<td>0.002</td>
<td>1.032</td>
</tr>
<tr>
<td>0.003</td>
<td>1.035</td>
</tr>
<tr>
<td>0.004</td>
<td>1.038</td>
</tr>
<tr>
<td>0.005</td>
<td>1.033</td>
</tr>
<tr>
<td>0.006</td>
<td>1.045</td>
</tr>
<tr>
<td>0.007</td>
<td>1.048</td>
</tr>
<tr>
<td>0.008</td>
<td>1.051</td>
</tr>
<tr>
<td>0.009</td>
<td>1.054</td>
</tr>
<tr>
<td>0.010</td>
<td>1.057</td>
</tr>
<tr>
<td>0.011</td>
<td>1.060</td>
</tr>
<tr>
<td>0.012</td>
<td>1.064</td>
</tr>
<tr>
<td>0.013</td>
<td>1.067</td>
</tr>
<tr>
<td>0.014</td>
<td>1.070</td>
</tr>
<tr>
<td>0.015</td>
<td>1.075</td>
</tr>
<tr>
<td>0.016</td>
<td>1.076</td>
</tr>
<tr>
<td>0.017</td>
<td>1.079</td>
</tr>
<tr>
<td>0.018</td>
<td>1.083</td>
</tr>
<tr>
<td>0.019</td>
<td>1.086</td>
</tr>
<tr>
<td>0.020</td>
<td>1.089</td>
</tr>
<tr>
<td>0.021</td>
<td>1.092</td>
</tr>
<tr>
<td>0.022</td>
<td>1.095</td>
</tr>
<tr>
<td>0.023</td>
<td>1.098</td>
</tr>
<tr>
<td>0.024</td>
<td>1.101</td>
</tr>
<tr>
<td>0.025</td>
<td>1.104</td>
</tr>
<tr>
<td>0.026</td>
<td>1.107</td>
</tr>
<tr>
<td>0.027</td>
<td>1.111</td>
</tr>
<tr>
<td>0.028</td>
<td>1.114</td>
</tr>
<tr>
<td>0.029</td>
<td>1.117</td>
</tr>
<tr>
<td>0.030</td>
<td>1.120</td>
</tr>
<tr>
<td>0.031</td>
<td>1.123</td>
</tr>
<tr>
<td>0.032</td>
<td>1.126</td>
</tr>
<tr>
<td>0.033</td>
<td>1.129</td>
</tr>
<tr>
<td>0.034</td>
<td>1.132</td>
</tr>
<tr>
<td>0.035</td>
<td>1.135</td>
</tr>
<tr>
<td>0.036</td>
<td>1.138</td>
</tr>
<tr>
<td>0.037</td>
<td>1.141</td>
</tr>
<tr>
<td>0.038</td>
<td>1.144</td>
</tr>
<tr>
<td>0.039</td>
<td>1.147</td>
</tr>
<tr>
<td>0.040</td>
<td>1.150</td>
</tr>
<tr>
<td>0.050</td>
<td>1.185</td>
</tr>
<tr>
<td>0.060</td>
<td>1.208</td>
</tr>
<tr>
<td>0.070</td>
<td>1.226</td>
</tr>
<tr>
<td>0.080</td>
<td>1.263</td>
</tr>
<tr>
<td>0.090</td>
<td>1.294</td>
</tr>
<tr>
<td>0.100</td>
<td>1.319</td>
</tr>
<tr>
<td>0.110</td>
<td>1.351</td>
</tr>
<tr>
<td>0.120</td>
<td>1.382</td>
</tr>
<tr>
<td>0.130</td>
<td>1.413</td>
</tr>
<tr>
<td>0.140</td>
<td>1.444</td>
</tr>
</tbody>
</table>

Table to Calculate $K_2$
(continued)

<table>
<thead>
<tr>
<th>Leakage Parameter LPm⁻¹</th>
<th>$K_2$ value at parameter of leakage distribution according to the height of the protected enclosure LH%</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0</td>
</tr>
</tbody>
</table>
APPENDIX E
DESIGN INFORMATION FOR COMPATIBLE PANELS
Potter 4410RC
To: All Stat-X Distributors

RE: Installation of Stat-X per UL cross-listing for Potter 4410RC

In order to comply with the UL cross-listing for the Potter 4410RC panel an Ematch Protection Device (part number 3005014) must be connected to each Stat-X device as protection against high voltage transient signals which may occur such as in the event of a lightning strike.

1. Installation - Series

YELLOW wire to OUTPUT X+ wiring
GREEN wire to OUTPUT X- wiring
RED wire to Stat-X Initiator
BLACK wire to other side of Stat-X Initiator

Installation Bulletin 4/08/10 - Ematch Protective Device
2. Installation - End of Line

If the Stat-X unit is the last device on an OUTPUT circuit then:

- YELLOW wire to OUTPUT X+ wiring
- GREEN wire to OUTPUT X- wiring
- RED wire to RED wire of the EOL Resistor & Diode Assy
- BLACK wire of the EOL Resistor & Diode Assy to Stat-X Initiator
- BLACK wire to other side of Stat-X Initiator

!WARNING

For all UL compliant installations, each Stat-X device must have its own, properly installed, Ematch Protective Device – PN 3005014
NOTES:
1. Connect only UL Listed 24VDC devices to indicating circuits.
2. Connect EOL Diode assembly IN SERIES with aerosol on eAEROSOL circuit.
3. Connect eMatch Protection IN PARALLEL with aerosol on eAEROSOL circuit.
4. Leave EOLR (provided) on all unused circuits.
5. Polarity is shown on indicating circuits in an activated (off-normal) condition.
6. Polarity reverses when output is activated.
7. Maximum current per output is 1 Amp. Maximum voltage is 33VDC.
8. Maximum current for all four outputs combined is 2.1/2 Amps. All outputs are special application 24VDC.
9. All initiating and NAC/eAEROSOL circuits are supervised and power limited. See note 3 on page 92 for power limited wire routing instructions. All frequencies are continuous.
10. Refer to pgs. 16, 83-85 for installation, test and maintenance information.
11. Maximum resistance on outputs is 10 ohms. Maximum resistance on outputs programmed as releasing, is 1 divided by current requirements of solenoid.
12. Notification outputs do not provide synchronization.
   If synchronization is needed, refer to the NAC table on page 90. Synchronization is only on one circuit and not between circuits. The maximum cannot exceed 1 amp or whatever the maximum that the sync' module can support, whichever is lower.

See page 90 or label inside panel door for smoke detector compatibility data.

See page 85 for battery information.
Program #25 Mode

1. Apply power to panel.
2. Move the program switch down.
3. Press the FUNCTION (bottom) button until the display reads “PASSWORD = 000”.
4. To enter a password, press the SELECT button until the proper number is displayed above the ^ symbol, then press the SET button to move to the next digit. After entering the third number the display will change.
   (All panels are shipped with a 000 password.)
5. Press the FUNCTION (bottom) button until the display reads “PROGRAM #0”.
6. Press the SELECT button until the display reads “PROGRAM #25”.
7. Press the SET button.
8. Press the SELECT button to change the pre-discharge time.
9. Press the SET button to enter the pre-discharge time displayed.
10. Press the SELECT button to change the abort mode. See page 11 for abort mode selections.
11. Press the SET button to enter the abort mode displayed.
12. The panel is completely programmed except for the custom banner and zone messages. Move the program switch back up.

---

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<th>PROGRAM #25</th>
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<tr>
<td><strong>OUTPUTS</strong></td>
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<tr>
<td>SUPERVISORY 2</td>
</tr>
<tr>
<td>Supervisory</td>
</tr>
<tr>
<td>#1 ALARM INDICATING</td>
</tr>
<tr>
<td>#2 eAEROSOL</td>
</tr>
<tr>
<td>#3 ALARM INDICATING</td>
</tr>
<tr>
<td>#4 eAEROSOL</td>
</tr>
</tbody>
</table>

**Description:** Dual Hazard, 2 detection zones cross-zoned to 1 eAEROSOL circuit and 2 other detection zones cross-zoned to another eAEROSOL circuit

**Inputs:** 1 supervisory zone, 4 detection zones, 1 abort circuit

**Outputs:** 2 general alarms, 2 eAEROSOL circuits

**Operation:**
- Activation of either detection zone 1 or 2 will activate the alarm output #1.
- Activation of both Zones 1 and 2 simultaneously will activate the alarm output #1 and start the pre-discharge timer for the eAEROSOL circuit output #2.
- Activation of either detection zone 3 or 4 will activate the alarm output #3.
- Activation of both Zones 3 and 4 simultaneously will activate the alarm output #3 and start the pre-discharge timer for the eAEROSOL circuit output #4.

When either zone 1 or 2 is in alarm, output 1 will operate.
When both zones 1 or 2 are in alarm simultaneously, the pre-discharge timer to output 2 will operate.
When either zone 3 or 4 is in alarm, output 3 will operate.
When both zones 3 or 4 are in alarm simultaneously, the pre-discharge timer to output 4 will operate.
Wiring Diagram Program #26
Single Hazard, 2 Detection Zones Cross-zoned to 2 eAEROSOL Circuits

NOTES:
1. Connect only UL Listed 24VDC devices to indicating circuits.
2. Connect EOL Diode assembly IN SERIES with aerosol on eAEROSOL circuit.
3. Connect eMatch Protection IN PARALLEL with aerosol on eAEROSOL circuit.
4. Leave EOLR (provided) on all unused circuits.
5. Polarity is shown on indicating circuits in an activated (off-normal) condition.
6. Polarity reverses when output is activated.
7. Maximum current per output is 1 Amp. Maximum voltage is 33VDC.
8. Maximum current for all four outputs combined is 2-1/2 Amps. All outputs are special application 24VDC.
9. All initiating and NAC/eAEROSOL circuits are supervised and power limited. See note 3 on page 92 for power limited wire routing instructions. All frequencies are continuous.

10. Refer to pgs. 16, 83-85 for installation, test and maintenance information.
11. Maximum resistance on outputs is 10 ohms. Maximum resistance on outputs programmed as releasing, is 1 divided by current requirements of solenoid.
12. Notification outputs do not provide synchronization. If synchronization is needed, refer to the NAC table on page 90. Synchronization is only on one circuit and not between circuits. The maximum cannot exceed 1 amp or whatever the maximum that the sync' module can support, whichever is lower.

See page 89 or label inside panel door for smoke detector compatibility data.

See page 85 for battery information.
Program #26 Mode
1. Apply power to panel.
2. Move the program switch down.
3. Press the FUNCTION (bottom) button until the display reads “PASSWORD = 000”.
4. To enter a password, press the SELECT button until the proper number is displayed above the ^ symbol, then press the SET button to move to the next digit. After entering the third number the display will change.
   (All panels are shipped with a 000 password.)
5. Press the FUNCTION (bottom) button until the display reads “PROGRAM #0”.
6. Press the SELECT button until the display reads “PROGRAM #26”.
7. Press the SET button.
8. Press the SELECT button to change the pre-discharge time.
9. Press the SET button to enter the pre-discharge time displayed.
10. Preset the SELECT button to change the manual release pre-discharge time. See page 11 for abort mode selections.
11. Press the SET button to enter the manual release pre-discharge time displayed.
12. Press the SELECT button to change the abort mode.
13. Press the SET button to enter the abort mode displayed.
14. The panel is completely programmed except for the custom banner and zone messages. Move the program switch back up.

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<thead>
<tr>
<th>PROGRAM #26</th>
<th>ZONES</th>
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<td>SUPERVISORY 2</td>
</tr>
<tr>
<td>OUTPUTS</td>
<td>Supervisory</td>
</tr>
<tr>
<td>#1 FIRST ALARM</td>
<td>X</td>
</tr>
<tr>
<td>#2 SECOND ALARM</td>
<td>X</td>
</tr>
<tr>
<td>#3 eAEROSOL</td>
<td>XX</td>
</tr>
<tr>
<td>#4 eAEROSOL</td>
<td>XX</td>
</tr>
</tbody>
</table>

SUP 1 defaults to abort
XX = Cross-Zoned

Description: Single Hazard, 2 detection zones cross-zoned to 2 release circuits. A manual station zone. Also first and second alarm notification circuits.

Inputs: 1 supervisory zone, 3 detection zones, 1 manual station zone, 1 abort circuit

Outputs: 2 general alarm, 2 eAEROSOL circuits

Operation: Activation of either detection zones 1 or 2 will activate the alarm output #1
Activation of both detection circuits at the same time will activate the alarm outputs #1, #2 and start the pre-discharge timer for the eAEROSOL circuits output #3 and #4
Activation of zone 3 will operate output #1
Activation of the manual release Zones 4 will operate output #2 and start the pre-discharge timer for the eAEROSOL circuits output #3 and #4.

When either zone 1 or 2 is in alarm, output 1 will operate
When both zones 1 and 2 are in alarm at the same time, outputs #1,2 will operate and the pre-discharge timer for outputs #3 and #4 will start
When zone 3 is in alarm, output #1 will operate
When zone 4 is in alarm, output 2 will operate and the manual release pre-discharge timer for outputs #3 and #4 will start
Wiring Diagram Program #27
Single Hazard, 2 Detection Zones Cross-Zoned to 1 eAEROSOL Circuit and an additional Detection Zone, 1 Manual Release, 1 Supervisory Zone, 1 Abort Circuit

NOTES:
1. Connect only UL Listed 24VDC devices to indicating circuits.
2. Connect EOL Diode assembly IN SERIES with aerosol on eAEROSOL circuit.
3. Connect eMatch Protection IN PARALLEL with aerosol on eAEROSOL circuit.
4. Leave EOLR (provided) on all unused circuits.
5. Polarity is shown on indicating circuits in an activated (off-normal) condition.
6. Polarity reverses when output is activated.
7. Maximum current per output is 1 Amp. Maximum voltage is 33VDC.
8. Maximum current for all four outputs combined is 2-1/2 Amps. All outputs are special application 24VDC.
9. All initiating and NAC/eAEROSOL circuits are supervised and power limited. See note 3 on page 92 for power limited wire routing instructions. All frequencies are continuous.
10. Refer to pgs. 16, 83-85 for installation, test and maintenance information.
11. Maximum resistance on outputs is 10 ohms. Maximum resistance on outputs programmed as releasing, is 1 divided by current requirements of solenoid.
12. Notification outputs do not provide synchronization. If synchronization is needed, refer to the NAC table on page 90. Synchronization is only on one circuit and not between circuits. The maximum cannot exceed 1 amp or whatever the maximum that the sync' module can support, whichever is lower.

See page 89 or label inside panel door for smoke detector compatibility data.

See page 85 for battery information.
**Program #27 Mode**

1. Apply power to panel.
2. Move the program switch down.
3. Press the FUNCTION (bottom) button until the display reads “PASSWORD = 000”.
4. To enter a password, press the SELECT button until the proper number is displayed above the ^ symbol, then press the SET button to move to the next digit. After entering the third number the display will change.
   (All panels are shipped with a 000 password.)
5. Press the FUNCTION (bottom) button until the display reads “PROGRAM #0”.
6. Press the SELECT button until the display reads “PROGRAM #27”.
7. Press the SET button.
8. Press the SELECT button to change the pre-discharge time.
9. Press the SET button to enter the pre-discharge time displayed.
10. Press the SELECT button to change the abort mode. See page 11 for abort selections.
11. Press the SET button to enter the abort mode displayed.
12. The panel is completely programmed except for the custom banner and zone messages. Move the program switch back up.

### PROGRAM #27

<table>
<thead>
<tr>
<th>ZONES</th>
<th>SUPERVISORY 2</th>
<th>#1</th>
<th>#2</th>
<th>#3</th>
<th>#4</th>
</tr>
</thead>
<tbody>
<tr>
<td>OUTPUTS</td>
<td>Supervisory</td>
<td>Detection</td>
<td>Detection</td>
<td>Manual Release</td>
<td>Detection</td>
</tr>
<tr>
<td>#1 FIRST ALARM</td>
<td>X</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 SECOND ALARM</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#3 eAEROSOL</td>
<td>XX</td>
<td>XX</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#4 ALARM INDICATING</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>X</td>
</tr>
</tbody>
</table>

**Description:** Single Hazard, 2 detection zones cross-zoned to 1 eAEROSOL

**Inputs:**
1 supervisory zone, 3 detection zones, 1 abort circuit, a manual station zone

**Outputs:**
3 general alarm, 1 eAEROSOL circuit

**Operation:**
Activation of either detection zones 1 or 2 will activate the alarm output #1
Activation of both detection circuits at the same time will activate the alarm outputs #1, #2 and start the pre-discharge timer for the eAEROSOL circuit output #3
Activation of the manual release zone 3 will activate the alarm output #2 and start the manual release pre-discharge timer for the eAEROSOL circuit output #3
Activation of zone 4 will operate output #4

When either zone 1 or 2 is in alarm, output 1 will operate
When both zones 1 and 2 are in alarm at the same time, outputs #1, #2 will operate and the pre-discharge timer for output #3 will start
When zone 3 is in alarm, output #1 will operate
When zone 4 is in alarm, output 2 will operate and the manual release pre-discharge timer for output #3 and #4 will start
Wiring Diagram Program #28
Single Hazard, 2 Detection Zones mapped to 1 eAEROSOL Circuit, 1 Supervisory Zone, 1 Manual Station Zone, and 1 Abort Circuit

Observe polarity when connecting. The EOL Diode Assembly eMatch Protection Assembly is non-polarized.

NOTES:
1. Connect only UL Listed 24VDC devices to indicating circuits.
2. Connect EOL Diode assembly IN SERIES with aerosol on eAEROSOL circuit.
3. Connect eMatch Protection IN PARALLEL with aerosol on eAEROSOL circuit.
4. Leave EOLR (provided) on all unused circuits.
5. Polarity is shown on indicating circuits in an activated (off-normal) condition.
6. Polarity reverses when output is activated.
7. Maximum current per output is 1 Amp. Maximum voltage is 33VDC.
8. Maximum current for all four outputs combined is 2-1/2 Amps. All outputs are special application 24VDC.
9. All initiating and NAC/Release circuits are supervised and power limited. See note 3 on page 92 for power limited wire routing instructions. All frequencies are continuous.
10. Refer to pgs. 16, 83-85 for installation, test and maintenance information.
11. Maximum resistance on outputs is 10 ohms. Maximum resistance on outputs programmed as releasing, is 1 divided by current requirements of solenoid.
12. Notification outputs do not provide synchronization. If synchronization is needed, refer to the NAC table on page 90. Synchronization is only on one circuit and not between circuits. The maximum cannot exceed 1 amp or whatever the maximum that the sync' module can support, whichever is lower.

See page 89 or label inside panel door for smoke detector compatibility data.
See page 85 for battery information.
**Program #28 Mode**

1. Apply power to panel.
2. Move the program switch down.
3. Press the FUNCTION (bottom) button until the display reads “PASSWORD = 000”.
4. To enter a password, press the SELECT button until the proper number is displayed above the ^ symbol, then press the SET button to move to the next digit. After entering the third number the display will change.
   
   (All panels are shipped with a 000 password.)
5. Press the FUNCTION (bottom) button until the display reads “PROGRAM #0”.
6. Press the SELECT button until the display reads “PROGRAM #28”.
7. Press the SET button.
8. Press the SELECT button to change the pre-discharge time.
9. Press the SET button to enter the pre-discharge time displayed.
10. Press the SELECT button to change the manual release pre-discharge time. See page 11 for abort selections.
11. Press the SET button to enter the manual release pre-discharge time selected.
12. Press the SELECT button to change the abort mode.
13. Press the SET button to enter the abort mode displayed.
14. The panel is completely programmed except for the custom banner and zone messages. Move the program switch back up.

<table>
<thead>
<tr>
<th>PROGRAM #28</th>
<th>ZONES</th>
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<tbody>
<tr>
<td>OUTPUTS</td>
<td>SUPERVISORY 2</td>
</tr>
<tr>
<td>#1 ALARM INDICATING</td>
<td>Supervisory</td>
</tr>
<tr>
<td>#2 ALARM INDICATING</td>
<td>X</td>
</tr>
<tr>
<td>#3 eAEROSOL</td>
<td>X</td>
</tr>
<tr>
<td>#4 SUPERVISORY</td>
<td>X</td>
</tr>
</tbody>
</table>

**Description:** Single Hazard, 3 detection zones, and a manual station zone

**Inputs:**
- 1 supervisory zone
- 3 detection zones
- 1 manual station zone
- 1 abort circuit

**Outputs:**
- 2 general alarm
- 1 eAEROSOL circuit
- 1 supervisory

**Operation:**
- Activation of either detection zones 1, 2, or 3 will activate the alarm output #1 and #2 and start the pre-discharge timer for the eAEROSOL circuit output #3.
- Activation of the manual release zone #4 will activate the alarm outputs #1 and #2 and start the manual release pre-discharge timer for eAEROSOL circuit output #3.
- Activation of Supervisory 2 will activate output #4.

When either zone 1, 2, or 3 is in alarm, outputs #1 and #2 will operate and the pre-discharge timer for output #3 will start.

When zone 4 is in alarm, outputs #1 and #2 will operate and the manual release pre-discharge timer for output #3 will start.